

## MITSUBISHI ENGINEERING-PLASTICS CORP

**ENVIRONMENT & QUALITY ASSURANCE DEPT** SHIODOME SUMITOMO-BLDG 25TH FL 1-9-2 HIGASHI-SHINBASHI MINATO-KU, TOKYO 105-0021 Japan

NOVADURAN: 5010CR2(r2) Polybutylene Terephthalate (PBT), pellets

(r2) - Virgin and regrind up to 50% by weight incl. have the same basic material characteristics



Flammability	Value	Test Method
Flammability Flame Rating	value -	UL 94
0.8 mm, ALL	НВ	OL 94
1.5 mm, ALL	HB	
3.0 mm, ALL	HB	
6.0 mm, ALL	НВ	IFO 0000F 44 40 00
Flammability Classification	115.40	IEC 60695-11-10, -20
3.0 mm, ALL	HB40	
6.0 mm, ALL	HB40	
0.8 mm, ALL	HB75	
1.5 mm, ALL	HB75	
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746A
0.8 mm	PLC 4	
1.5 mm	PLC 4	
3.0 mm	PLC 3	
6.0 mm	PLC 1	
High Amp Arc Ignition (HAI)		UL 746A
0.8 mm	PLC 1	
1.5 mm	PLC 0	
3.0 mm	PLC 0	
6.0 mm	PLC 0	
Comparative Tracking Index (CTI)	PLC 0	UL 746A
Dielectric Strength	26 kV/mm	ASTM D149
High Voltage Arc Tracking Rate (HVTR)	PLC 0	UL 746A
Volume Resistivity	1.0E+16 ohms·cm	ASTM D257
Volume Resistivity	1.0E+16 ohms·cm	IEC 60093
Arc Resistance	PLC 5	ASTM D495
Thermal	Value	Test Method
RTI Elec		UL 746B
0.8 mm	130 °C	
1.5 mm	130 °C	
3.0 mm	130 °C	
6.0 mm	130 °C	
RTI Imp		UL 746B
0.8 mm	75.0°C	
1.5 mm	120°C	
3.0 mm	120°C	
6.0 mm	120 °C	
	0	

Page 1 of 2

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## Component - Plastics

File Number: E53664



Thermal	Value	Test Method
RTI Str		UL 746B
0.8 mm	140 °C	
1.5 mm	140 °C	
3.0 mm	140 °C	
6.0 mm	140 °C	
Physical	Value	Test Method
Dimensional Change	0.60 %	ASTM D1042
Dimensional Change	0.60 %	ISO 2796

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Page 2 of 2 Form Number: E53664-104540567 UL LLC ©2022. All rights reserved. | www.ul.com

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